

## Glazing profiles

Our Delivery & Manufacturing Program includes glazing profiles for a window pane thickness from 2,5 to 14 mm. For a professional assembly you will need the corresponding filler section as well as the assembly tool (tool set article reference # H1 000).

In case you can't find any suitable profile for your application, we are able to design your individual profile from a drawing or a sample to suit your application.

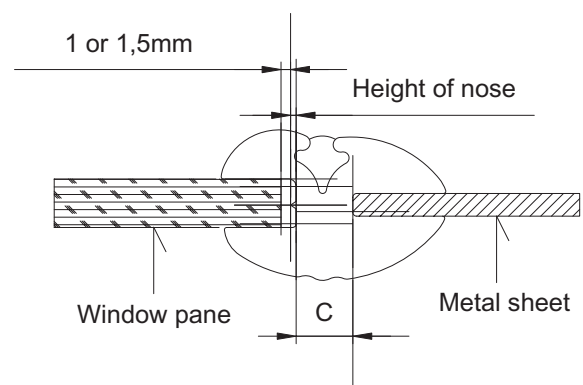
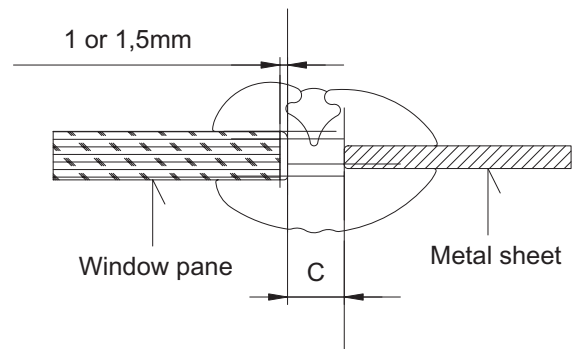
## Vulcanized frames and rings

Upon request we are able to provide closed frames and rings. Our manufacturing is equipped with a variety of vulcanizing tools in order to produce finished products. Small quantities can also be produced at short notice.



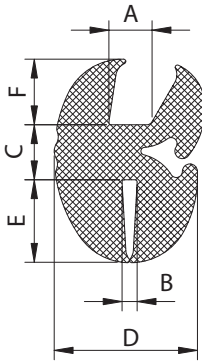
## Calculation of window pane dimensions

1. Core thickness „C“ up to 7mm  
 Sheet metal opening – 2 x „C“ – 2 x1 mm
2. Core thickness „C“ > 7mm  
 Sheet metal opening – 2 x „C“ – 2 x1,5 mm
3. Core thickness „C“ up to 7mm  
 Sheet metal opening – 2 x „C“ – 2 x1 mm
4. Core thickness „C“ over 7mm  
 Sheet metal opening – 2 x „C“ – 2 x1,5 mm



## Glazing profiles (EPDM)

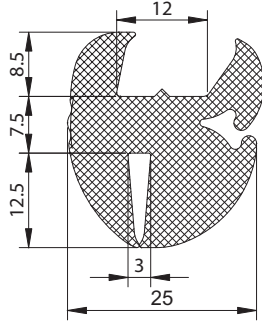
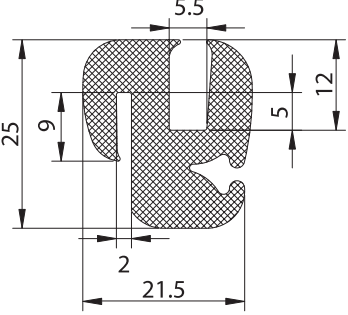
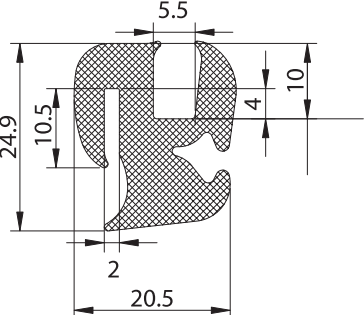
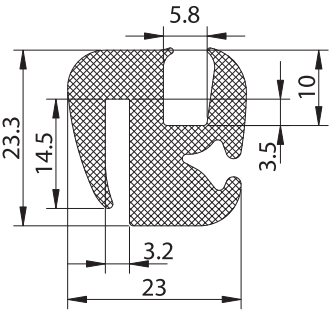
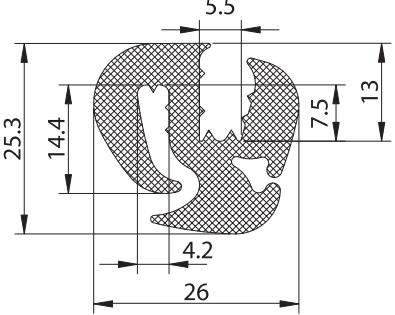
Design	Article reference	Dimensions [mm]						Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler
		A	B	C	D	E	F				
	B1 134	2.5	1.5	7	16	7	7	80	300	15	3
	B2 164	2.5	3	7	17.9	10.5	11.5	100	360	17	3
	B2 133	2.5	4.5	7	17.8	10.5	11.5	100	340	32	3
	B1 112	3	1	4	11.6	4.5	6	35	145	20	2
	B1 142	3	2	4	10.2	3	3	20	95	50	1
	B1 115	4	1.5	4	13.6	5	6	35	165	25	2
	B1 118	4	1.5	7	16	7	7	80	270	20	3
	B1 107	4	2	7.3	18	11	8.7	100	405	15	3
	B1 121	4	3	4	12.6	5	6	35	150	25	2
	B1 122	4	3	7	16	7	7	80	230	20	3
	B2 122 (NBR)	4	3	7	16	7	7	80	230	20	3
	B1 181	4	3	7.5	19.5	12.5	9.5	100	430	15	3
	B2 152*	4.5	1.5	4.5	16	9	8	80	300	52	3
	B1 102	4.5	5	7	16	7	7	80	300	20	3
	B1 110	5	2	5	15	6	6	100	350	50	3
	B1 113	5	2	7.5	19	12.5	9.5	100	410	15	3
	B1 127	5	3	7	19	8	8	90	345	20	3
	B1 114	5	3	7.5	19	12.5	9.5	100	460	15	3
	B1 123	5	5	7	18.4	9	8	90	360	20	3
	B1 119	5.5	2	7.3	19	11	8.7	100	400	15	3
	B2 173*	5.5	3.5	6	19	10	10	100	400	50	3
	B1 106	6	1.5	7.5	19	12.5	9.5	100	400	15	3
	B1 120	6	2.5	7	19	8	8	90	350	20	3
	B1 124	6	3	7.5	19	12.5	9.5	100	410	15	3
	B1 125	6	4	7.5	19	12.5	9.5	100	390	15	3
	B1 103	6	6	8.5	19	9.5	9	100	435	15	3
	B1 132*	6	10	7.5	22.7	12.5	9.5	100	435	15	3
	B1 159	7	3	7	20.5	12	8.5	100	415	50	3
	B1 139	8	3	7.5	22	12.5	9.5	120	600	15	3
	B1 108	8	4	8.5	25	12.5	10	100	620	15	3
	B1 148	10	3	7.5	23	12.5	9.5	120	600	15	3
	B1 104	10	6	7.5	24	12.5	9.5	100	570	15	3
	B2 130	14	4	11	29	11	12	100	950	14.5	3



\*Upon request - Other profiles on stock.

Other colours and materials upon request - Design modifications reserved

## Glazing profiles (EPDM)

Design	Article reference	Bending radius [mm]	Weight [g/cm]	Sales unit [m]	Filler
	B2 177*	120	620	15	3
	B1 117	100	430	15	3
	B2 149*	100	380	15	3
	B2 144	100	440	25	3
	B2 157*	100	420	13,5	3

## Glazing profiles (EPDM)

Sections

Glazing Profiles

Design	Article reference	Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler
	B1 155	100	520	18	3
	B2 162*	100	860	8	-
	D1 123	100	360	25	-

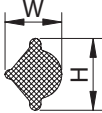
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## Glazing profiles (EPDM)

Design	Article reference	Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler
	B2 158	100	460	25	3
	B2 163*	150	1220	30	-
	B2 167*	150	1330	20	-

## Filler profiles

Design	Filler	Article reference	Dimensions [mm]		Material	Colour	Weight [g/m]	Sales unit [m]
			H	W				
	1	C1 200	5.5	4.5	EPDM	black	18	50
	2	C1 201	7.0	6.0	EPDM	black	28	50
	3	C1 202	9.5	7.5	EPDM	black	50	50
	3	C1 250	9.5	7.5	PVC	black	40	100
	3	C1 251	9.5	7.5	PVC	ivory	40	100
	3	C1 252	9.5	7.5	PVC	silver	40	100
	3	C1 253	9.5	7.5	PVC	red	40	100
	3	C1 254	9.5	7.5	PVC	white	40	100

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